RECOMMENDED

SERVICE BULLETIN / TECHNICAL TIPS

Title: SBW080511 - Coyote – Proper Shutdown Procedures

Timeline: As needed

Subject: Coyote – Protecting Your System with Proper Shutdown Procedures

Note:
Improperly shutting down the system can result in errors in the Coyote, Windows® and/or cause the Line Controllers to fail.
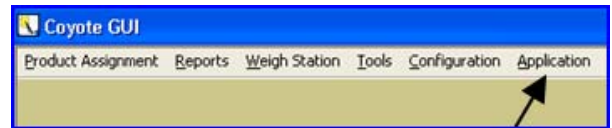**Warnings:**
- **Shut down the system prior to any welding, line maintenance, or scheduled power outages.**
- **Do not disconnect any cables/wires/connections inside the cabinet.**
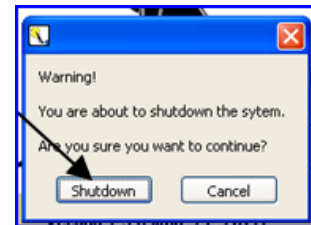
Shutdown Procedure:

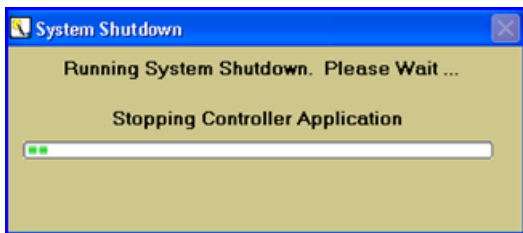Step 1 - Make sure all lines are stopped and not operational prior to proceeding.

Step 2 - Through the Coyote – go to Application > System Shutdown.

Step 3 - When this message appears: "Warning! You are about to shutdown the system. Are you sure you want to continue?" – Click Shutdown.

Step 4 - Another dialog box will appear displaying the shutdown status.

Step 5 - A final dialog box will appear stating "This will exit Windows and power off your computer". Click OK.

Step 6 - Inside the cabinet, turn off the red illuminated power switches on the power strip and UPS.

Startup Procedure:
Step 1 – Verify Line Controller power switches are in ON position.
Step 2 - Turn on power to UPS and power strip.
Step 3 - Turn on Coyote's PCs by pressing the power buttons.
Step 4 - Start the Coyote application by double-clicking the desktop icon.
Step 5 - Validate that all line controllers have started and are communicating (Configuration > System Configuration > Current Status = needs to be "OK"). Line controller check box (bottom right) should be green (checkmark).